



KG300-T30
LCP KG300-T30 Product Properties

			KG300-T30
Item	Test Method	Unit	
Physical Properties			
Density	ASTM D792	g/cm ³	1.62
Melt Point	ASTM D3418	°C	350
Mechanical Properties			

地址：上海市金山第二工业区夏盛路 230 号；

邮编：201512

Adress: No.230, Xia sheng Rd, Jinshan Second Industry Park Postcode: 201512

网址/Website: www.pret.com.cn

电话/Tel: 021-67222266; 传真/Fax:: 021-51685255, 69210400;

23 C 50%

These technical data in the product brochures are typical data under specific test conditions and not intended for use as limiting specifications.

Molding Condition

To avoid the blistering problem, the following molding parameters is recommended.

材料干燥温度/时间 Dry Temperature/Time	150 °C/4h	140 °C/6h
模温 Mold Temperature	80 °C 80 °C or Normal Temperature	
料管温度 Cylinder Temperature	喷嘴温度 Nozzle Temp.	360 °C 365 °C
	前部温度 Front Temp.	350 °C 355 °C
	中部温度 Middle Temp.	335 °C 340 °C
	后部温度 Rear Temp.	325 °C 330 °C

Package

25KG

25KG net paper bag lined with aluminum foil.

Storage

To avoid the wet and direct sun-light storage environment.

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